



HARBURN INC.

PATCHES 85-100% EMBROIDERY**



85 - 100% EMBROIDERY COVERAGE											
SIZE	*10	*25	50	100	200	300	500	1,000	2,000	3,000	5,000
2"	10.00	9.00	2.80	1.84	1.78	1.14	.96	.80	.78	.66	.60
2 1/2"	11.00	10.00	4.66	3.08	2.10	1.88	1.60	1.32	1.20	1.00	.96
3"	11.98	10.80	6.68	4.40	2.98	2.66	2.20	1.84	1.70	1.56	1.46
3 1/2"	12.92	11.62	8.34	5.50	3.72	3.32	2.74	2.30	2.12	2.00	1.80
4"	13.62	12.26	10.40	6.88	4.66	4.14	3.44	2.88	2.66	2.26	2.04
4 1/2"	14.52	13.00	11.40	7.48	5.12	4.56	3.80	3.16	3.00	2.48	2.24
5 1/2"	15.86	14.28	12.20	8.04	5.44	4.92	4.08	3.40	3.20	2.64	2.48
*TAPE CHARGE ADD \$300.00(P)											11(P)

PRODUCT INFORMATION (APPLIES TO ALL PATCHES)

- » **Patches are a great option to direct embroidery**
- » **Prices are based** on size, quantity and percent of embroidery
- » **Calculate the size** of your custom embroidered patch by adding the length + width and then divide by 2
- » For best result in **letter clarity**, all lettering should be 1/4" in height
- » **Merrowed border:** is the standard edge finish for all round, oval, rectangle, square, triangle designs
- » **Laser border:** is always used for all odd shapes, and is optional on circle, square, rectangle designs for the illusion of direct embroidery
- » **Thread colors:** are chosen to match as close possible to your requested pms colors
 - Color fast thread ADD \$.30(P) each emblem
 - Metallic gold/silver thread ADD 30% (P) ea
- » **Order delivery:** is 3-4 weeks with receipt of confirmed art and purchase order
- » **Pre-production sample delivery:** is 2-3 weeks with receipt of confirmed art and purchase order pre - production \$ 200.00(P) is an approximate cost based on size and percentage of embroidery consult your account representative for confirmation.
- » **Rush service:** available add'l 60 % (P) approx 2- 3 weeks consult your account representative for confirmation.
- » **Tape charge:** for quantities 10-49 \$300.00 (P)
 - NO tape charge for quantities 50 plus
- » **Heat seal and self adhesive backing:**
 - 2-3 1/2" sizes ADD \$.20 (P)
 - 4-5" sizes ADD \$.40 (P)
 - 5 1/2" and up special quoted with design
- » **Heat seal application:** 300-350 for 5-10 seconds on heat press machine
 - Once patch is heat sealed, patch becomes permanent. We also suggest to sew on each patch.
 - **Do NOT bleach when washing**
- » **Self adhesive** patches come on a removable paper and can be moved for a limited time from product to product.
 - Not a permanent application
 - Can be heat pressed on as above to become permanent.
- » **Magnet pocket:** \$14.00 (P)
- » **Cutch backing set of 3:** ADD \$3.00 (P)